



Base Machine	FRF 300/8
Table Size	118" x 314"
Distance Between Columns	139.7"
Max Part Height	80.7"
Table Capacity	6 tons / sq. meter
Axis Travel X	314.0"
Axis Travel Y	153.5"
Axis Travel Z	59.0"
Ram Size	19.6 x 19.6
Feed Rates IPM	1181 ipm
Spindle Speed - RPM	6,000 rpm
Spindle Power	50 HP
Spindle Torque	1033 ft./lbs.
Chip Conveyors	2-Along X axis
Coolant System	Flood and CTS
ATC – Chain	40 positions
Control	Siemens 840 Dsl

### Changeable Head List:

VA 1 Straight – ISO 50

VP1 Angle – ISO 50 C axis

VK 5 Axis – ISO 50 A/B axis