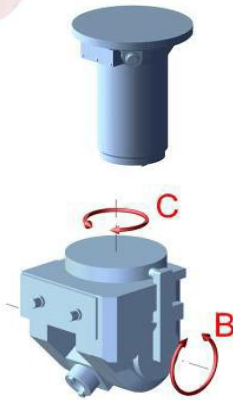


# PILSEN



VA Straight Head – ISO 50

VK 5 Axis – ISO 50 A/B axis



Base Machine	FRF 250 Fixed Cross Rail
Table Size	98.4" x 157.48" (Extendable)
Distance Between Columns	120.1"
Max Part Height	80.7"
Table Capacity	6 tons / sq. meter
Axis Travel X	157.48" (Extendable)
Axis Travel Y	133.8"
Axis Travel Z	59.0"
Ram Size	19.6" x 19.6"
Feed Rates IPM	1181 ipm
Spindle Speed - RPM	6,000 rpm
Spindle Power	50 HP
Spindle Torque	738 ft./lbs.
Chip Conveyors	2 – Along X axis
Coolant System	Flood and CTS
ATC – Chain	40 positions
Control	Siemens 840D SL

**Machine Available at the  
Factory for Acceptance:**

July 2019

**Changeable Head List:**

VA Straight Head – ISO 50

VK 5 Axis – ISO 50 A/B Head

Installation, Training, Parts and Service by Pilsen.

